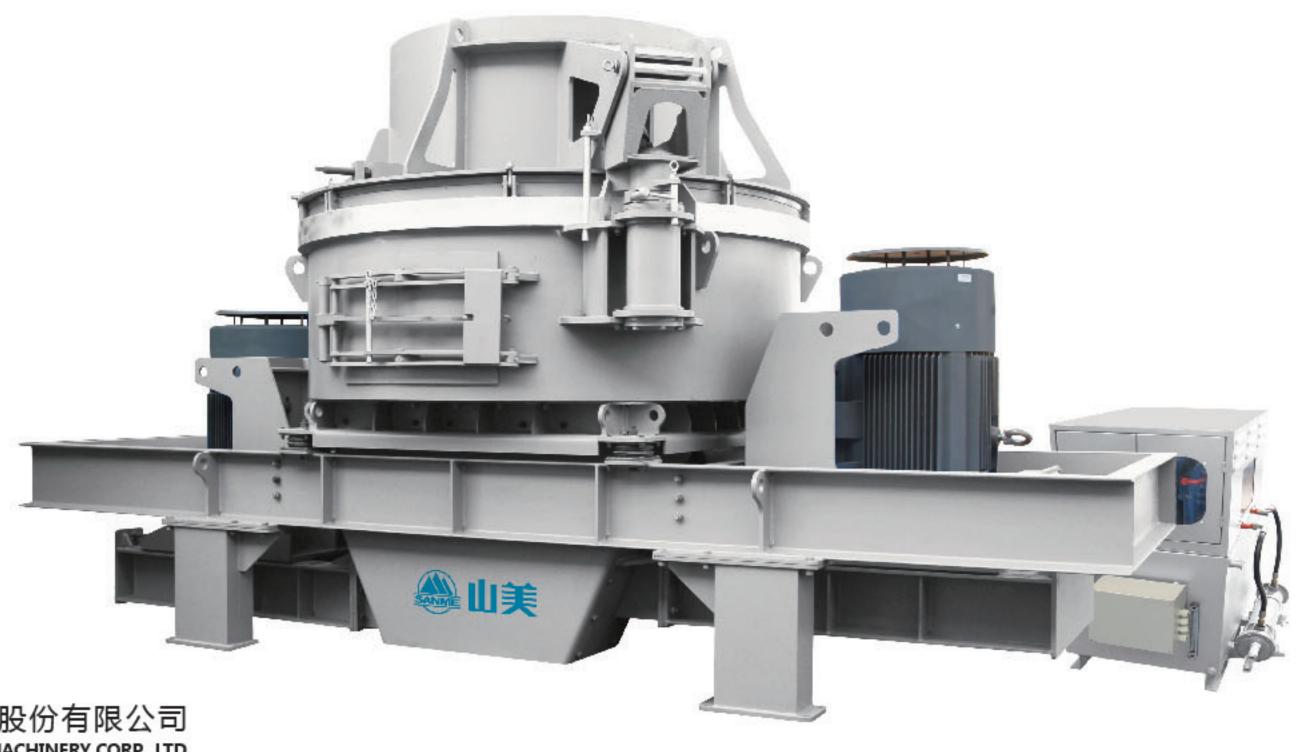




# VC7 系列 立式冲击破碎机

VC7 Series Vertical Shaft Impact Crusher

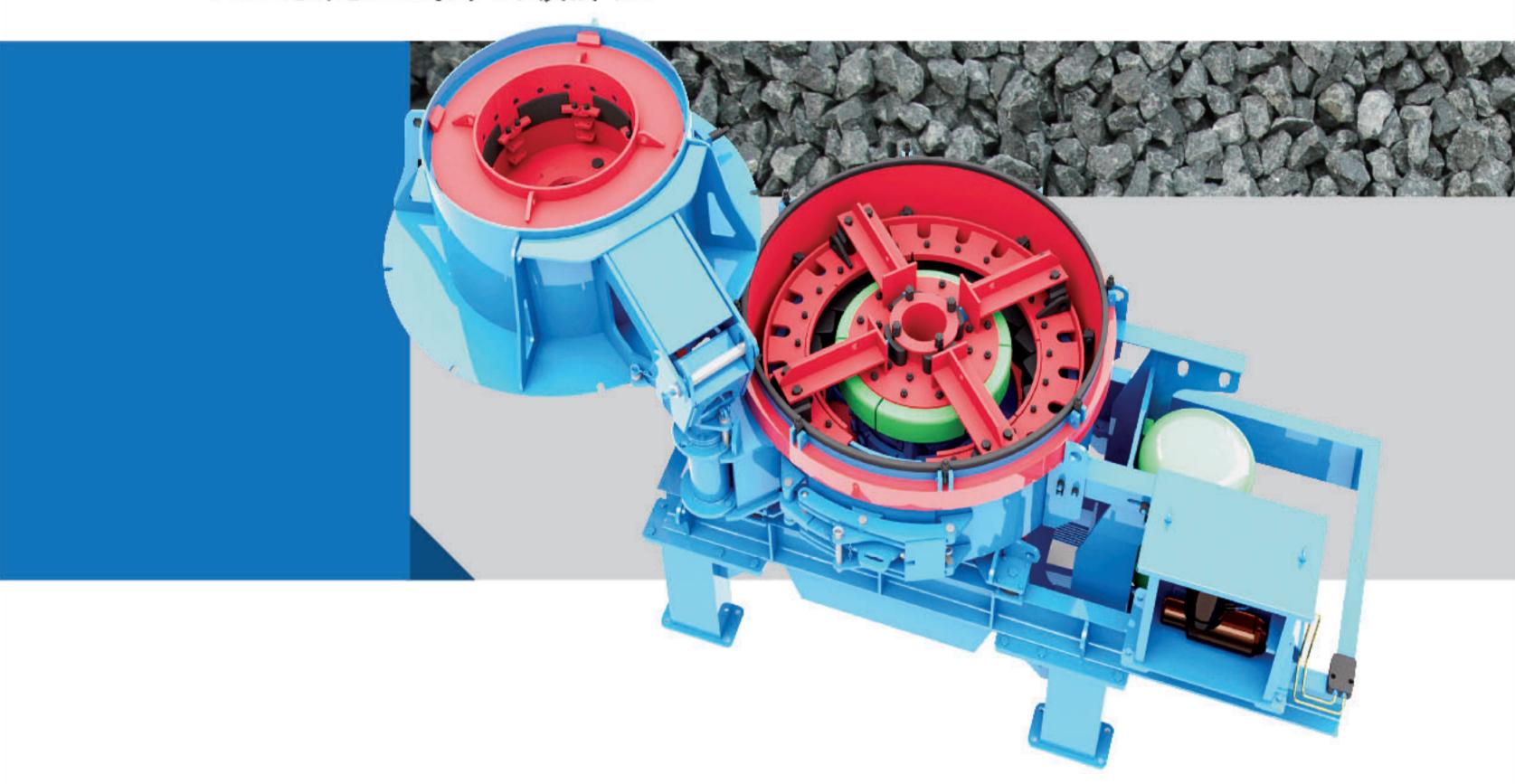


上海山美环保装备股份有限公司 SHANGHAI SANME MINING MACHINERY CORP., LTD.

(中德合资控股) (Sino-German JV Holding)

# VC7 Series Vertical Shaft Impact Crusher

VC7系列立式冲击破碎机



VC7 Series Vertical shaft Impact Crusher, which are high-functioned equipment for making sand and shaping, are developed and produced by SANME. Thin oil lubrication excels traditional lubrication in many aspects: larger rotation rate, patent sealing structure, and high sand production ratio.

VC7系列立式冲击破机是山美股份研制并生产的高性能制砂设备。

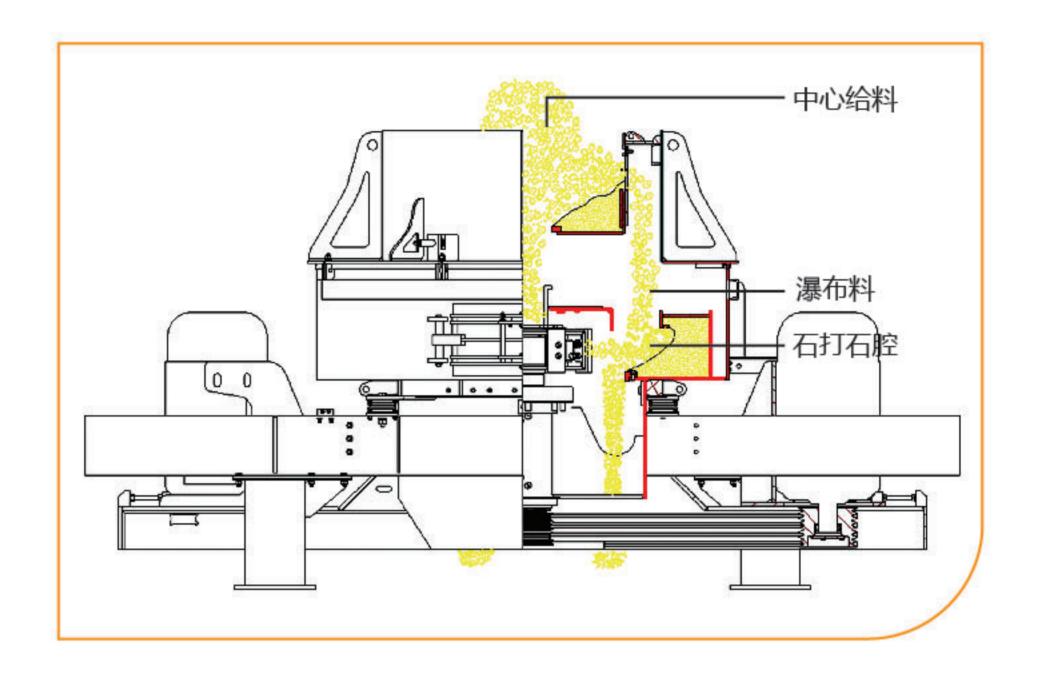
VC7系列立式冲击破机采用稀油润滑,与传统润滑相比,优点在于:转速更高、专利密封结构、免维护、制砂率高。

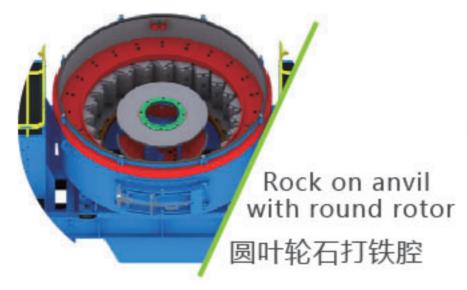


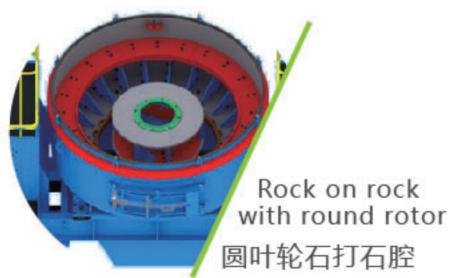
# The chamber configuration

腔型配置











Application range: medium and low abrasive materials

Features: enclosed rotor and square anvils combine the grinding action of the rotor with the high efficiency reduction of anvils.

适用范围:

中等及以下磨蚀性物料

使用特点:

闭式圆叶轮加方块反击板配置,具有转子研磨作用和反击板的高效破碎特性。

Application range: all rock types and the most abrasive materials Features: enclosed rotor and rock box configuration causes rock on rock crushing which produces the best shaped material with the lowest wear cost.

适用范围:

所有物料,特别是高磨蚀性物料

使用特点:

闭式圆叶轮加石打石腔配置 具有石打石 破碎 易损件成本低 且产品粒形优异。

Application range: large feed, mild to medium-abrasive materials
Features: open rotor and rock on anvil configuration offers high tonnage of production, high reduction ratios and large feed size with equal conditions.

适用范围:

较大粒度中等磨蚀性软物料

使用特点:

开放叶轮加石打铁腔配置,同等情况下产量更高、破碎比更大,进料粒度更大。



# Features and Benefits

## 主要特点和优点

<sub>-1</sub>

#### **Patented rotor**

Deep rotor offers higher throughput; and unique rotor tip enhances service rate of alloy and extends maintenance interval.

-2-

#### Perfect interchange between ROR and ROA

Rock on rock configuration produces the best shaped and most consistent material with the lowest wear cost, which is suitable for all rock types, especially for most abrasive materials; rock on anvil configuration offers high reduction ratios and high efficiency of sand making, which is suitable for medium abrasive materials. Unique crushing chamber structure enables to achieve a rapid interchange between rock on rock configuration (ROR) and rock on anvil (ROA).

\_3\_

#### **Rotor with thin oil lubrication**

Compare with the traditional rotor with greasing lubrication, the rotor being lubricated by thin oil provides a wide speed range, which can meet various requirements for crushing different materials; patented seal configuration enables free-maintenance without exchanging the wear parts such as oil seal, etc.



#### Easy disassembly platform design

Unique platform structure not only provides access to operators for observing the feed and maintaining the equipment, but also protects the motor against wind and rain without affecting road transportation.

<sub>-5</sub>-

#### **High automation**

Enhanced automation makes normal maintenance easy; multiple protection measures reduce the down time and extend service life.

-6-

#### **Superior particle shape**

Superior cubical shape products with low content of flat and elongated particles are a result of the high velocity impact crushing principle of VSI crusher, which is particularly suitable for aggregate shaping and manufactured sand making, for instance producing the aggregate for high way construction.

<sub>-</sub>7-

#### Hydracascade feed technology

Patented feed adjustment device provides an accurate control of ratio between central feeding and the cascade. Hydracascade feed technology not only improved energy availability and increased throughput, but also managed product shape and fines content via cascade feed.

-8-

#### Super quality, high reliability

All series crushers are equipped with specified motors with the brand of Siemens JV, main bearing can be used by the products of domestic and international famous brands such as SKF, FAG, TWB and ZWZ, etc; key components such as lubrication station and wear parts are used by the products of domestic and international famous brands.

#### 专利圆叶轮

深腔结构,允许更高通过量;特殊刀头结构,提高了合金使用率,延长维修周期。

#### ROR与ROA完美互换

石打石腔易损件成本低,出料粒形好且均匀,适用与所有类型石料,特别是高磨蚀性物料;石打铁腔,破碎比大,成砂率高,适用于中等磨蚀性物料。独特破碎腔体结构,能完美实现"石打石腔-ROR"与"石打铁腔-ROA"的快速互换。

#### 稀油润滑转子

相比传统脂润滑转子转速范围更大,能更好满足各种不同特性物料的破碎需求;专利密封结构,无需更换油封等易损件,真正免维护。

#### 快速可拆卸平台设计

独特的平台结构,不影响道路运输。既能方便观察进料、维护设备,又能很好保护电动机免受风吹雨淋。

#### 高自动化程度

自动化程度更高,正常维护更加方便;多种保护措施降低故障停机时间,使用寿命更长。

#### 完美粒形

基于高速撞击破碎机理,产品粒形优异,呈立方体,且针片状含量低;因此,特别适用于骨料整形及人工制砂,比如高速公路用骨料的生产加工。

#### 瀑布给料技术

专利给料调节装置,能精确控制中心入料与瀑布料的比例。瀑布给料技术,既能提高能量利用率,增加产量,又能通过瀑布给料调节产品粒形及控制产品含粉量。

#### 高品质,可靠性更高

全系标配西门子合资品牌专用电机;主轴承可选 SKF、FAG、TWB、ZWZ 等国内外知名品牌;润滑站、耐磨件等关键零部件均采用国内外知名品牌产品。

# **Technical Data**

设备技术参数

## VC7(H)系列立式冲击破碎机 (圆叶轮) VC7(H) Vertical Shaft Impact Crusher (round impeller)

| 型号<br>Model | 叶轮转速<br>Speed of Rotor | 最大进料边长<br>Max Feed Size | 通过量(全中心入料<br>Through<br>(central feeding/central fee | nput(t/h) | 电机功率<br>Power(kw) | 外形尺寸<br>Dimension(mm)  | 主机重量(不含电机)<br>Weight(kg) |
|-------------|------------------------|-------------------------|--|-----------|-------------------|--|--------------------------|
| VC726L      | (r/min)                | (mm)                    | 60-102   | 90-176    | 110               | attended to the contract of th | (excluding motor)        |
|             | 1881-2499              | 35                      |  |           | 27777             | 3600x1969x2200   | ≤7055                    |
| VC726M      |                        |                         | 70-126   | 108-211   | 132               |  |                          |
| VC726H      |                        |                         | 96-150   | 124-255   | 160               |  |                          |
| VC730L      | 1630-2166              | 40                      | 109-153  | 145-260   | 180               | 4600x2150x2482   | ≤10000                   |
| VC730M      |                        |                         | 135-200  | 175-340   | 220               |  |                          |
| VC730H      |                        |                         | 160-243  | 211-410   | 264               |  |                          |
| VC733L      | 1455-1934              | 55                      | 165-248  | 215-415   | 264               | 5500x2563x3178   | ≤14020                   |
| VC733M      |                        |                         | 192-286  | 285-532   | 320               |  |                          |
| VC733H      |                        |                         | 238-350  | 325-585   | 400               |  |                          |
| VC743L      | 1132-1504              | 60                      | 230-346  | 309-577   | 400               | 5850x2740x3031   | ≤21040                   |
| VC743M      |                        |                         | 246-373  | 335-630   | 440               |  |                          |
| VC743H      |                        |                         | 281-405  | 366-683   | 500               |  |                          |
| VC766L      | 1132-1504              | 60                      | 362-545  | 486-909   | 2x315             | 5850x2740x3050   | ≤21840                   |
| VC766M      |                        |                         | 397-602  | 540-1016  | 2x355             |  |                          |
| VC788L      | 517-597                | 65                      | 460-692  | 618-1154  | 2x400             | 6000x3040x3456   | ≤23220                   |
| VC788M      |                        |                         | 560-848  | 761-1432  | 2x500             |  |                          |
| VC799L      | 517-597                | 65                      | 644-967  | 865-1615  | 2x560             | 6000x3122x3625   | ≤24980                   |
| VC799M      |                        |                         | 704-1068   | 960-1804  | 2x630             |  |                          |

### VCU7(H)系列立式冲击破碎机 (开放式叶轮) VCU7(H) Vertical Shaft Impact Crusher (open impeller)

| 型号<br>Model | 叶轮转速<br>Speed of Rotor<br>(r/min) | 最大进料边长<br>Max Feed Size<br>(mm) | 通过量(全中心入料/中心加瀑布入料)<br>Throughput(t/h)<br>(central feeding/central feeding + waterfalls feeding) |         | 电机功率<br>Power(kw) | 外形尺寸<br>Dimension(mm) | 主机重量(不含电机) Weight(kg) (excluding motor) |
|-------------|-----------------------------------|---------------------------------|---|---------|-------------------|-----------------------|---|
| VCU726L     | 1881-2499                         | 55                              | 86-143  | 108-211 | 110               | 3600x1969x2200        | ≤6955                                   |
| VCU726M     |                                   |                                 | 98-176  | 124-253 | 132               |                       |   |
| VCU726H     |                                   |                                 | 132-210   | 143-300 | 160               |                       |   |
| VCU730L     | 1630-2166                         | 65                              | 150-212   | 162-310 | 180               | 4600x2150x2482        | ≤9910                                   |
| VCU730M     |                                   |                                 | 186-280   | 203-408 | 220               |                       |   |
| VCU730H     |                                   |                                 | 220-340   | 245-480 | 264               |                       |   |
| VCU733L     | 1455-1934                         | 80                              | 230-338   | 255-497 | 264               | 5500x2563x3178        | ≤13820                                  |
| VCU733M     |                                   |                                 | 268-398   | 296-562 | 320               |                       |   |
| VCU733H     |                                   |                                 | 327-485   | 373-696 | 400               |                       |   |
| VCU743L     | 1132-1504                         | 100                             | 305-467   | 362-678 | 400               | 5850x2740x3031        | ≤21240                                  |
| VCU743M     |                                   |                                 | 335-506   | 379-746 | 440               |                       |   |
| VCU743H     |                                   |                                 | 375-540   | 439-800 | 500               |                       |   |

- 注: 1. 上述通过量是在破碎物料密度为 1.6t/m³ 时开路循环生产中的总吨数。 生产能力与破碎物料的物料性能、给料方式、进料粒度及其组成有关。
  - 2. VC7H 系列为电动液压泵站, VC7 系列为手动液压泵站。
  - 3. VCU7(H) 为开放式叶轮,用于低磨蚀性物料; VC7(H) 为圆叶轮,用于高磨蚀性物料。

Note: 1.Throughput is the total production tons at open circuit when the material bulk density to be crushed is 1.6t/m³. Production capacity will be varied by physical characteristics of material, feeding method, feeding size and material composition, etc.

2.VC7H series are equipped with electric hydraulic pump station while VC7 series are equipped with manual hydraulic pump station.

3.VCU7(H) with open impeller is suitable for crushing low abrasive materials while VCU7(H) with round impeller is suitable for crushing high abrasive materials.





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(中德合资控股)

(Sino-German JV Holding)



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